# リリるの質



# Expert in LED sign and capable of so much more

Create more value to brand with sign 用标识为品牌增加价值

LED LETTERS SIGN SIGNAGE

LIGHT BOX

WINDOW DISPLAY









江苏省昆山干灯镇西纬路19号4#厂房

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**Tel** 0512-57055166 **Fax** 0512-57055167 **E-mail** sales@yijiaochina.com

"Expert in LED sign and capable of so much more"

# UIJIaO<sup>個</sup>

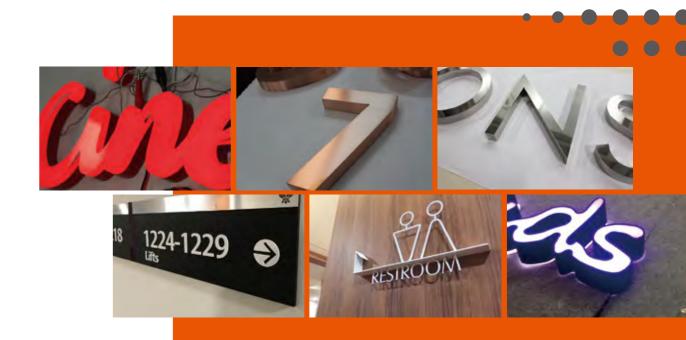


#### UIJIO is established in

2008, now is a professional signage manufacturer in China. we are dedicated to providing the best level service along with quality illuminated and digital signage products and all kinds of light signs.

Since 2008, we continuously implement new technologies and ways of labour organization, even the most demanding customers.

Our rich experience on the sign industry ensures your signage project delivered on time and on budget.



lasting reputation on quality, reliability and cost effectiveness throughout.

We are working to make a living, but also to contribute to society with traditional values and joy of making sign, with a sense of achievement and happiness, we put our heart to every product.

亿角 创立于2008年,至今已 亿角长期致力于树立品质、服 成为中国专业的标志制造商, 力求在小量生产中实现多品种 和高质量产品的低成本生产。

对于新工艺及小细节的研究改 进,挑战最严苛的标准,无限 接近完美。

丰富的行业经验使得您的标志 成品符合实用要求又符合美学 要求,专业的团队确保您的交 期及质量要求。

务、诚信的行业口碑。

我们不仅仅是为了生活而工作, 更是在寻找标志制作过程中的快 从2008年至今,我们从未间断 乐,在工作中找到成就感和幸福 感,我们用匠心做好每一个产品。

> 我们专业于标识, 也可以为您提供更多服务。













#### **COMPANY HISTORY**

公司历程

We've started to make signs for chain stores of international fashion brand. and local middle high-end brands. YIJIAO Shanghai has been established based in Shanghai and service to clients in China. We pay attention to product detail and fast-speed service to client; both product and service are highly valued by the customers.

YIJIAO Kunshan has been established based in Kunshan(near to Shanghai), becoming the designated sign supplier of the clients in China and Asia-Pacific area

2012

Customer

No.1

Teamwork

Open

Concentration Learing

Built our own factory (5000m<sup>2</sup>), we have advanced machines such as CNC, laser cut machine, etc., to improve the product quality and productivity. Our clients are distributed among Asia, Europe, North America, Australia, and Middle East.

2014

Enhanced supply chain management, Focus on project management, Addcategories of light boxes and window products.

2019

Passed ISO 9001, Equipment updated

#### YIJIAO VISION

Focus on the challenges of customers in the retail industry, provide competitive sign solutions and services, and continue to create maximum value for customers.

聚焦零售行业客户关注的挑战, 提供有竞争力的标识解决方案和服务, 持续为客户创造最大价值。

YIJIAO Mission 企业使命

<sup>r</sup> Create more value to retail brand with sign. <sub>I</sub> 用标识为零售品牌增加价值

#### **ADVANTAGES**

Professional Engineering Team

专业的工程团队

18 Days Lead Time

18天交货时间

**Strict Quality** Control

严格的质量控制

Responsive Sales Team

响应式销售团队

Skilled Manufacturing

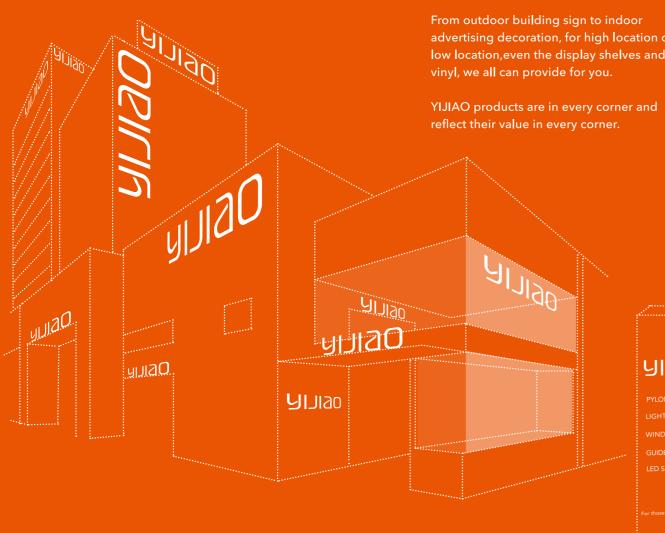
精湛的制造工艺

Reliable Logistics

可靠的物流运输

#### OUT-DOOR SIGN

大楼、高塔建筑招牌标志灯箱



advertising decoration, for high location or low location, even the display shelves and



DIS-PLAY LOW LOCATION sign

低楼层招牌标志灯箱

**→ WAY FINDING** sign

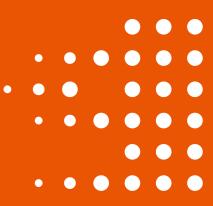
导向标识

#### WHAT WE DO

#### 亿角标识 无限表示

从户外建筑标识到室内广告装饰,位于高处 的或是低处的,甚至是展示道具和贴膜,我 们都能为您解决。

亿角的产品存在于每个角落,并于这些细微 处给客户带来价值。





#### CHAIN STORE sign

连锁商店招牌标志灯箱

#### **DECORATIVE** applications

橱窗陈列

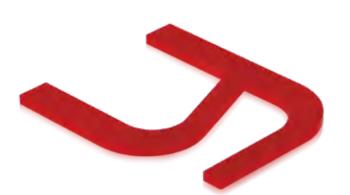
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#### 亚克力切割字

Acrylic Cut Letter







Flat Cut Acrylic Letter (thinner)



#### 亚克力切割字(厚)

Flat Cut Acrylic Letter (Thicker)



	尺寸	整体厚度: The Overall Thickness	2~30mm 可选 <sup>2-30mm Optional</sup>	
Size	最细笔画宽度: The Finest Stroke Width	3mm <sub>3mm</sub>		
		亚克力颜色: Acrylic Color	Acrylic lab-dips	
	颜 <b>色</b> Color	表面处理: Surface Finish	贴膜 / UV 打印 / 金属切割字 Stick Vinyl / UV Printing / metal cut letter	
		侧边处理: Edge Finish	烤漆 * Painting*	
	1. 侧边颜色可选色系: Edge Painting Color Series Option PANTONE® <b>RAL N S</b>			

AVERY DENNISON 3 MACTAC

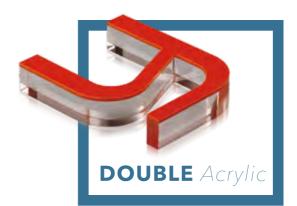
2. 贴膜颜色可选色系: Vinyl Color Series Option





亚克力切割字 + 贴膜

Flat Cut Acrylic Letter + Vinyl



YJ-102

水晶字 2 层亚克力切割字

Crystal Acrylic Letter-2 Layers of Acrylic







金色镜面 GOLD Mirror / quality 304

金色拉丝 GOLD Brushed / quality 304

银色镜面 SILVER Mirror / quality 304

银色拉丝 SILVER Brushed / quality 304

BRONZE Mirror / quality 304

铜色拉丝 BRONZE Brushed / quality 304

Metal Letter



	판 Shapes	Prismatic Letter	Beveled Letter	Curved Letter
型	號			
切面	Return			
Sections	No Return			

整体厚度:

下只

The Overall Thickness 2-30mm Optional

最细笔画宽度: 8mm The Finest Stroke Width 8mm

2~30mm 可选

#### Metal Color

COMBINATIONS	2B	N4	N8	HL	РО
SUS 304	Х	Х	Х		
SUS 316			Х	Х	
TITANIUM GOLD(BRASS)			Х	Х	
TITANIUM ROSE GOLD (COPPER)			Х	Χ	
TITANIUM BRONZE				X	
TITANIUM BLACK				Х	
COPPER	Х		Х	Х	Х
BRASS	Х			Х	Х
ZINCCORE	Χ				
STEEL	Х				

BRASS is also available an aged look.

2B: Millfinish as it produced by the mill without surface treament

N4: Satin finish with brushed 180 grid.

N8: Mirror machine polished surface.

HL: Satin finish with long hairline brush 360 grid.

PO: Mirror hand polished surface.

304: Stainless steel grade 304

316: Stainless steel grade 316, also called Marine Grade.







GOLD Mirror / Quality 304 GOLD Brushed / Quality 304



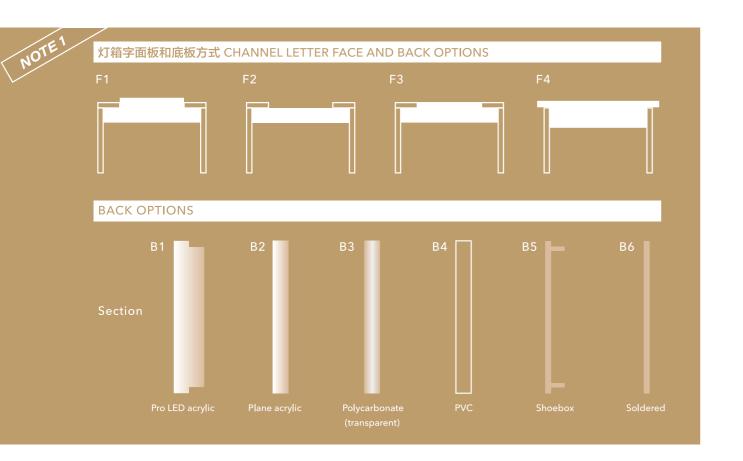
SILVER Mirror / Quality 304 SILVER Brushed / Quality 304

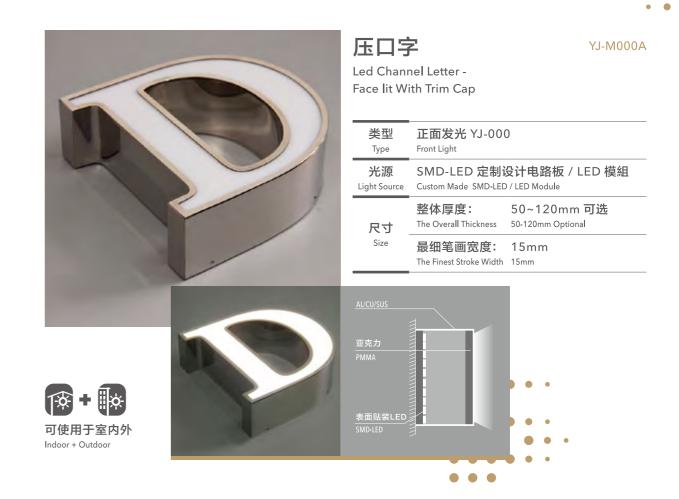
铜色镜面 铜色拉丝 BRONZE Mirror / Quality 304 BRONZE Brushed / Quality 304



多种类材需求接受订制 Various materials need to be customized.









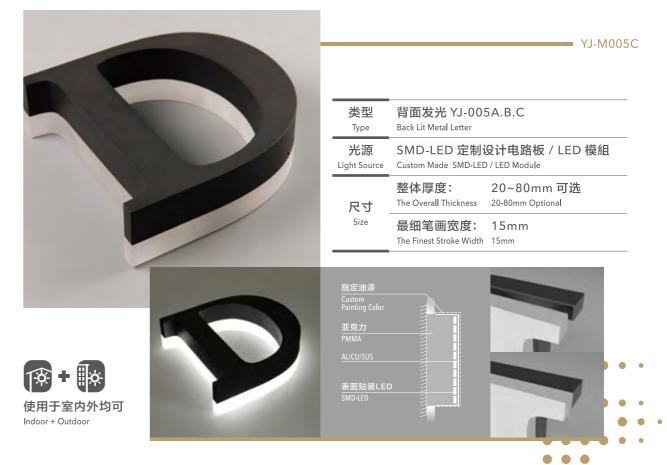
#### 发光字

**Luminous Letter** 









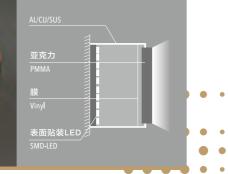


#### 金属压口正面发光字

YJ-M009

Metal Channel Letter -Front Lit With Trim Cap

类型 Type	正面发光 YJ-009 Front Light	
光源 Light Source	SMD-LED 定制设计电路板 / LED 模組 Custom Made SMD-LED / LED Module	1
尺寸	整体厚度: 50~100mm 可选 The Overall Thickness 50-100mm Optional	
Size	最细笔画宽度: 20mm The Finest Stroke Width 20mm	
AL/CU/SUS		
亚古力		



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建议使用于室内

For Indoor

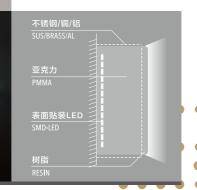
树脂字

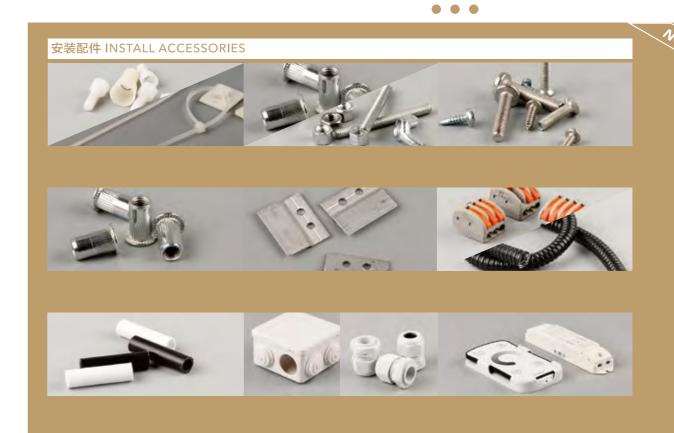
YJ-M014

Resin letter

类型 Type	正面侧面发光 YJ-014 Front Lit Letter			
光源 Light Source	SMD-LED 定制设 Custom Made SMD-LED	<mark>分计电路板/LED 模組</mark> /LED Module		
尺寸	整体厚度: The Overall Thickness	25~60mm 可选 25-60mm Optional		
Size	最细笔画宽度: The Finest Stroke Width	8mm 8mm		







17

**★** + **★** 

使用于室内外均可 Indoor + Outdoor

**Luminous Letter** 



#### 斜边正面发光字

YJ-N001

Acrylic Luminous Letter -Face Lit With Bevel Edge

类型 Type	正面发光 YJ-001 Front Light		
光源 Light Source	SMD-LED 定制设 Custom Made SMD-LED		
尺寸	整体厚度: The Overall Thickness	20~30mm 可选 20-30mm Optional	
Size	最细笔画宽度: The Finest Stroke Width	8mm 8mm	





#### 直边正面发光字

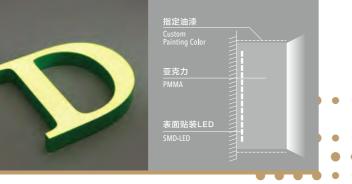
YJ-N002

Acrylic Luminous Letter -Face Lit

. . .

类型 Type	正面发光 YJ-002 Front Light	2
光源 Light Source	SMD-LED 定制i Custom Made SMD-LED	
尺寸	整体厚度: The Overall Thickness	20~30mm 可选 <sup>20-30mm Optional</sup>
Size	最细笔画宽度: The Finest Stroke Width	8mm 8mm
化宁油体		I









The simple, highly visible design is suitable for both blade signs and hanging signs.

#### FOUR TYPES OPTIONS











WASHROOM>









20

OELIGHT

**Luminous Letter** 



#### 透明圆角发光字

YJ-N003

Acrylic Luminous Letter -Transparent Round Corner

类型	正面侧面发光 YJ-003		
Type	Front And Side Light		
光源	SMD-LED 定制设计电路板		
Light Source	Custom Made SMD-LED		
尺寸	整体厚度: The Overall Thickness	28~42mm 可选 28-42mm Optional	
Size	最细笔画宽度: The Finest Stroke Width	8mm 8mm	





#### 透明直角发光字

YJ-N004

Acrylic Luminous Letter -Transparent Square Corner

类型 Type	正面侧面发光 YJ-004 Front And Side Light		
光源 Light Source	SMD-LED 定制设计电路板 Custom Made SMD-LED		
尺寸	整体厚度: The Overall Thickness	30~45mm 可选 30-45mm Optional	
Size	最细笔画宽度: The Finest Stroke Width	8mm 8mm	
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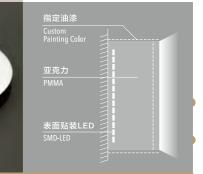


YJ-N007

Acrylic Luminous Letter -Black And White

类型	正面发光 YJ-007		
Type	Front Light		
光源	SMD-LED 定制设计电路板		
Light Source	Custom Made SMD-LED		
尺寸	整体厚度: The Overall Thickness	25~35mm 可选 25-35mm Optional	
Size	最细笔画宽度: The Finest Stroke Width	8mm 8mm	







#### 直边正面背面发光字

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YJ-N008

22

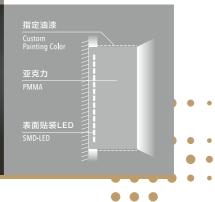
Acrylic Luminous Letter -Face And Back Lit

١	类型 正面背面发光 YJ-008  Type Front And Back Light		I-008	
l	光源 Light Source	SMD-LED 定制设计电路板 Custom Made SMD-LED		
l	尺寸	整体厚度: The Overall Thickness	20~30mm 可选 20-30mm Optional	
l	Size	最细笔画宽度: The Finest Stroke Width	8mm 8mm	



**★** 

使用于室内外均可 Indoor + Outdoor



**Luminous Letter** 

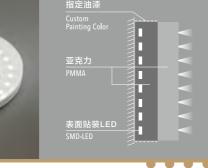


#### 灯珠正面发光字

YJ-N010

Acrylic Luminous Leter -Skeleton By Opening LED

类型 Type	正面发光 YJ-01( Front Light	)	
光源 Light Source	SMD-LED 定制设计电路板 / LED 模組 Custom Made SMD-LED / LED Module		
尺寸 Size	整体厚度: The Overall Thickness	20~30mm 可选 20-30mm Optional	
	最细笔画宽度: The Finest Stroke Width	8mm 8mm	





使用于室内外均可 Indoor + Outdoor

#### 直边侧边发光字

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. . .

YJ-N011

	-	minous Letter - e Lit	
	类型 <sub>Type</sub>  光源	侧面发光 YJ-01 Side Light SMD-LED 定制i	
	Light Source	Custom Made SMD-LED	
	尺寸	整体厚度: The Overall Thickness	20~30mm 可选 <sup>20-30mm</sup> Optional
	Size	最细笔画宽度: The Finest Stroke Width	8mm 8mm
	指定油漆 Custom Painting Color		
	亚克力 PMMA		
☆ + #☆	表面贴装LED		









0 0 0







Marine grade 316L stainless steel	Waterproof grade IP 68
Customized led lighting	UV stable acrylic
CI-1/LOR	SUNSHINE
RASEAL	BOOKMENTS







## ACRYLIC COLOR OPTION

Colors shown are in stock, custom colors are available to order in larger quantities.





#### SHOWCASE OF OUR LATEST WORK



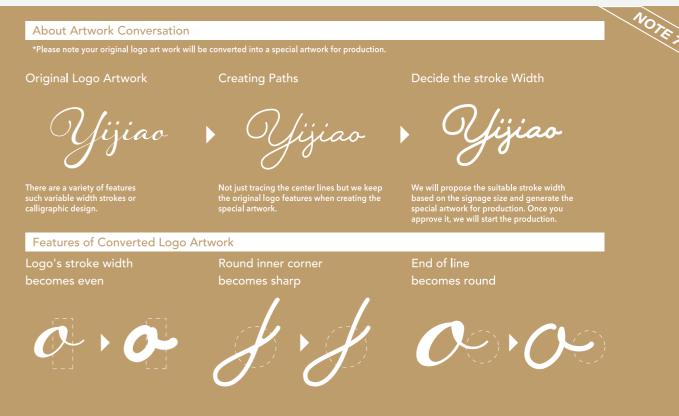
#### 霓虹灯字

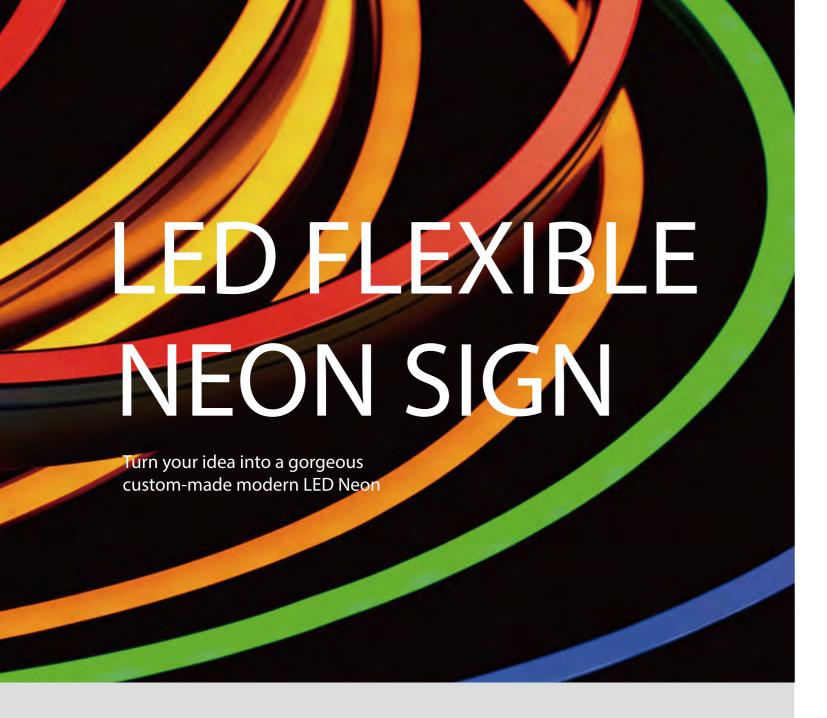
Neon Lette











### NINE NEON LIGHT COLORS

Colours shown on the right are in stock, custom colours are available to order in larger quantities.

Yellow Orange Cyan blue Red Pink

White Green blue Rose red

## FIVE THICKNESS OPTIONS



#### **DIFFERENT BACKING OPTIONS**









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PLUG TYPE

DIMMERS & RGB CONTROLLERS



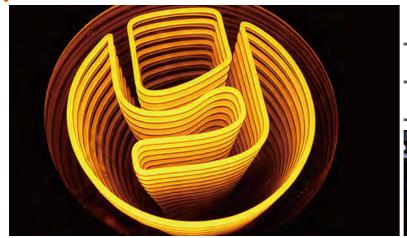
INSTRUCTION DIAGRAM



#### SHOW CASE OF OUR LATEST WORK



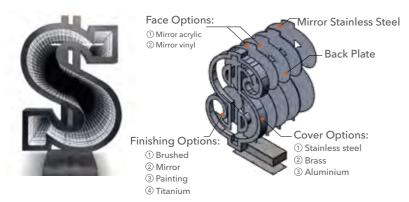
#### 千层镜 Infinity Mirror Sign

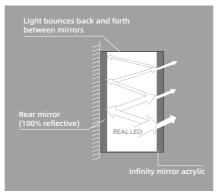


类型 Type	正面发光 Front Light	
光源	LED、RGB灯条	
Light	LED Strips /RGB	

を 整体厚度: 30~200mm Size Customizable 30~200 mm Optional









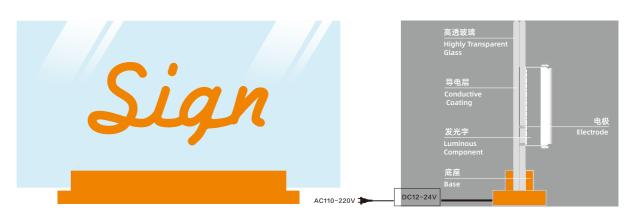




#### 导电玻璃 Conductive Glass











The light box can be disassembled and assembled by itself. It is simpler and more convenient to install than tradtional boxes, and it also reduces transportation costs. 这款灯箱比传统的灯箱安装简单方便,同时也降低了运输成本。

#### 特点

1.安装简便,适合嵌入式、吊装等多种安装方式。

2.安全节能,低压LED光源。

3.发热温度低,90%的电能转化为光能。

4.视力保护,无频闪,长时间使用不会使眼睛疲劳,具有高显色性。

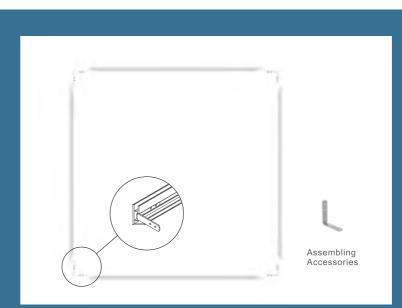
5.新型时尚:灯光自然柔和,温馨华丽,适用于任何时尚地域。

#### Features

- 1.Easy installation, suitable for multiple installation methods such as embedded and hanging.
- 2. Safe and energy saving, low voltage LED light source.
- 3.Low heating temperature, 90% of electric energy is converted into light energy.
- 4.Eye protection, no stroboscopic, long-term use will not cause eye fatigue, and has high color rendering.
- 5.New fashion: natural and soft lighting, warm and gorgeous, suitable for any fashion area.

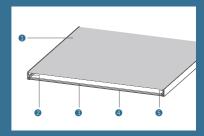






- \* 烤漆颜色外框的基本颜色的铝原色,如需定制其他颜色,请和我们联系。 Basic color of the frame is Alumite Silver,and customized painted color is also available.Please contact us for further information. \* 定制尺寸的正常时间是2-3周,时间可能会根据情况稍有调整,请在下单时和我们
- 미개日告联苏兵怀文期。 Customized sizes have a standard lead time of 2-3 weeks However,it may vary depending on the situation.Please contact our Sales Representative for urgent matters.





- 1.UV 打印灯布 UV Print Fabric
  - T布 4.背板 Fabric Back Panel 5.硅胶条
- 2.框架 Frame Profile
- Silicon Rubber Strip
- 3.LED 灯 LED Light Stripe



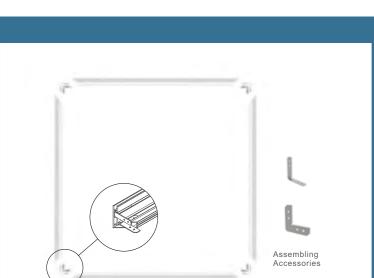
#### 卡布灯箱

YJ-F02

Fabric Light Box

颜色 Color	阳极氧化铝/定制 Oxidates Alloy Aluminur		Н
可视面 Visible Surface	单面 Single		
输入电压 Input Voltage	<b>12V/24V</b> 12V/24V		
包装 Package	气泡袋&卡通纸箱 Bubble Bag&Cartons&W		
尺寸 Size	定制 Customized I	厚度 [hickness	60mm





建议使用于室内

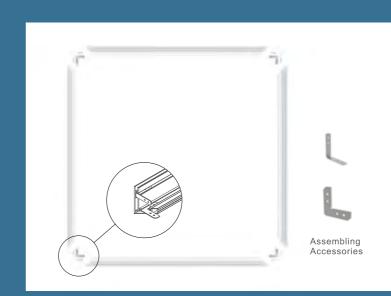
电压 12V/24V

DC 12V/24V

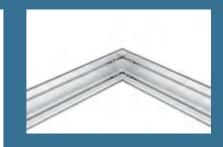
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- \* 定制尺寸的正常时间是2-3周,时间可能会根据情况稍有调整,请在下单时和我们的销售联系具体交期。 Customized sizes have a standard lead time of 2-3 weeks However,it may vary depending on the situation.Please contact our Sales Representative for urgent matters.

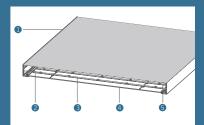






- \* 烤漆颜色外框的基本颜色的铝原色,如需定制其他颜色,请和我们联系。 Basic color of the frame is Alumite Silver,and customized painted color is also available.Please contact us for further information. \* 定制尺寸的正常时间是2-3周,时间可能会根据情况稍有调整,请在下单时和我们
- 即用旨収が具体文制。 Customized sizes have a standard lead time of 2-3 weeks However,it may vary depending on the situation.Please contact our Sales Representative for urgent matters.



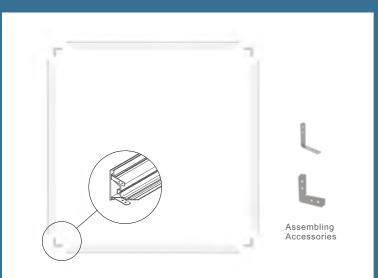


- 1.UV **打印灯布** UV Print Fabric
  - 4.背板 Back Panel
- 2.框架 5.硅胶条 Frame Profile Silicon
  - Silicon Rubber Strip

3.LED 灯 LED Light Stripe

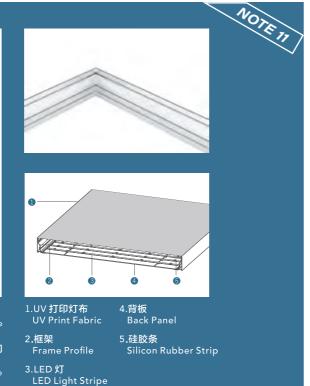






- \* 烤漆颜色外框的基本颜色的铝原色,如需定制其他颜色,请和我们联系。 Basic color of the frame is Alumite Silver,and customized painted color is also available.Please contact us for further information.
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Customized sizes have a standard lead time of 2-3 weeks However, it may vary depending on the situation. Please contact our Sales Representative for urgent matters.



• • •

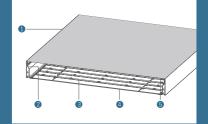




- \* 烤漆颜色外框的基本颜色的铝原色,如需定制其他颜色,请和我们联系。 Basic color of the frame is Alumite Silver, and customized painted color is also available. Please contact us for further information.
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1.UV 打印灯布 UV Print Fabric

4.背板 Back Panel

2.框架

5**.**硅胶条 Silicon Rubber Strip

3.LED 灯 LED Light Stripe

#### 卡布灯箱

YJ-F06

#### Fabric Light Box

颜色 Color	阳极氧化铝/定制 Oxidates Alloy Aluminum/Customized
三加泰	<b>ж</b>

#### 可视面 单面 Visible Surface Single

#### 输入电压 12V/24V

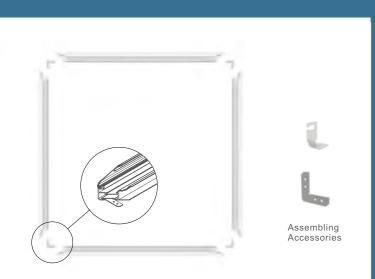
——————————————————————————————————————	
Input Voltage	12V/24V

包装	气泡袋&纰箱&木箱
Package	Bubble Bag&Cartons&Wooden Case

尺寸	定制		50mm
Cizo	Customized	Thickness	E O



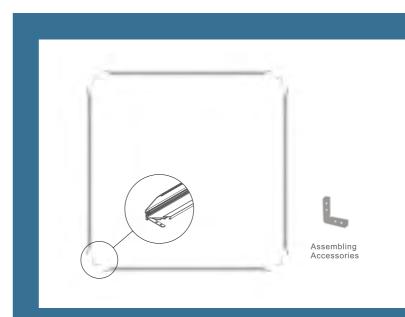




- \* 烤漆颜色外框的基本颜色的铝原色,如需定制其他颜色,请和我们联系。 Basic color of the frame is Alumite Silver,and customized painted color is also available.Please contact us for further information.
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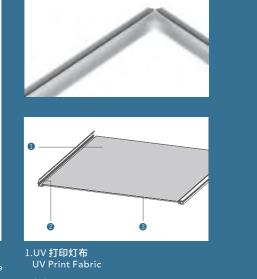






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2.框架 Frame Profile

3.LED 灯板 LED Light Panel

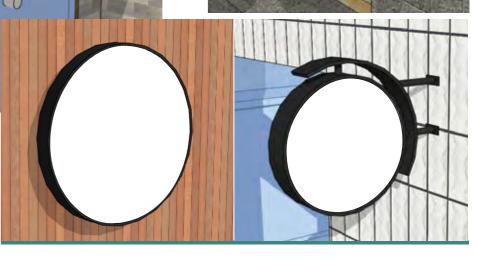
# LIGHT BOX Customized

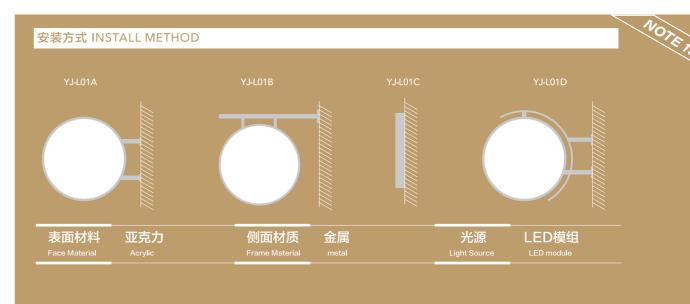




Round Light Box





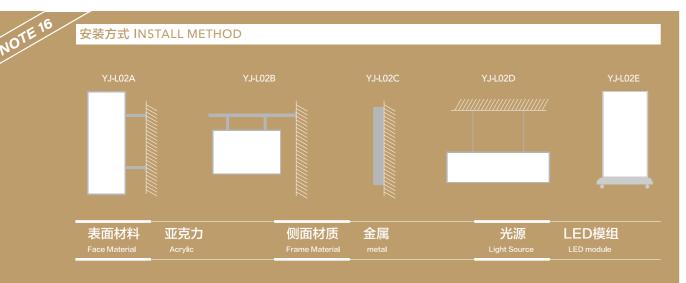


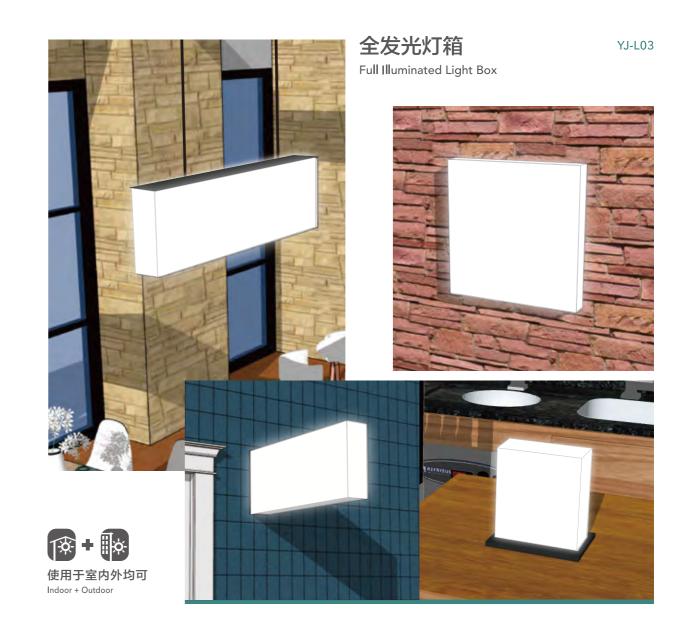
46

**☆ +** 

使用于室内外均可









# Custom Wayfinding Signs And Braille Signage

定制导向标识和盲文牌



#### 盲文牌 BRAILLE SIGN

#### 文字和图案的材料选择: Text & Icons Material Options:

- ① 亚克力 Acrylic
- ② 不锈钢 Stainless Steel
- ③ 黄铜 Brass

# ① 铝 Aluminum Customized Customized

#### 盲文珠的选择: Braille Beads Options:

- ① 不锈钢珠 Stainless Steel Brailles Beads
- ② 铜珠 Brass Brailles Beads
- ③ 透明亚克力珠 Clear Acrylic Brailles Beads
- ④ 白色亚克力珠 White Acrylic Brailles Beads
- ⑤ **黑色亚克力珠** Black Acrylic Brailles Beads

注意: 标牌的颜色不能过于刺眼并且需要形成对比

Note: Signs should have a non-glare finish and well contrasted colors.

#### 背板材料选择: Background Panel Material Options:

- ① 不锈钢 Stainless steel
- ② 黄铜 Brass
- ③ 铝 Aluminium
- ④ 双色板 ABS Double Colour

#### 表面处理选择: Finish Options:

- ① 喷漆 Paint
- ② 拉丝 Brushed
- ③ 镜面 Mirror
- ④ 阳极氧化 Anodizated

#### Braille Signs And Regulations 盲文牌及其规则

#### 视觉 Visuals

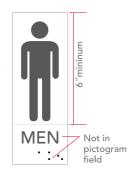
ADA signs can feature logos, company colors and graphics to support your branding or complement your decor.

Signs should have a non-glare finish and well-contrasted colors.





Pictograms can be presented on a 6-inch-high field with no characters or braille sharing that field.



#### 字体和文字 Fonts and characters

Resist the urge to use serif fonts - an important part of ADA sign making is the use of compliant fonts and characters.

Characters can be upper or lowercase, but never italic, cursive, decorative or overly













ADA signs must use a sans-serif font.





#### 位置 Placement

It's vital that ADA signs are well-placed for optimum visibility and accessibility.

Ceiling or wall projection signs should measure at least 80 inches

Characters should be placed at least 1/8 inch apart but no more than 4 character strokes apart..

rules to ensure that signs are consistent and clear.

间隔和测量 Spacing and measurements

ADA guidelines dictate a series of spacing and measuring

Not enough character spacing -Too much character spacing



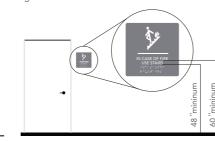


3/8" Minimum space around any Character spacing shall be a minimum

Line spacing shall be 35-70% of character height



Signs should be placed so that Braille characters are between 48 and 60 inches above the ground, measured from the baseline of the highest tactile character.



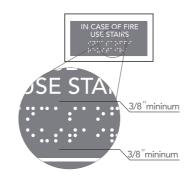
#### 盲文 Braille

Braille is required for any signs that identify a room,

Braille dots should be dome-shaped, not flat



Braille should be located at least 3/8 inch (9.5 mm) below the corresponding text and above any borders or decorative elements.

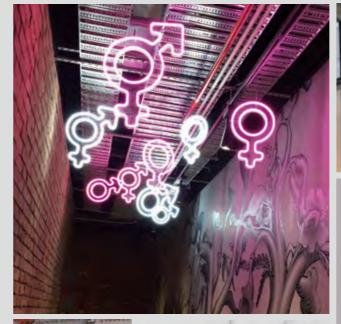








#### SHOWCASE OF OUR LATEST WORK案例展示









SAIRS SAIRS

















#### Embossed Plaques 浮雕牌

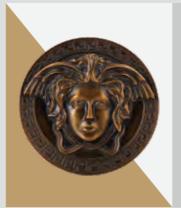
# 字雕底板 BASE EB1 EB2 EB3 EB4 EB5 EB6 字雕边框 BORDER

# 表面处理 FINISH





#### 案例解析 CASE ANALYSIS



Bronze oxidized, CNC engraving.



Bronze with antique finish, CNC engraving.



Stainless steel border with marble plaque, screen print, some letters is relief.



Walnut with copper aluminum magnesium alloy, with CNC engraving pattern.



Aluminum-magnesium alloy/brass, CNC engraving/brass pattern/antique finish.



10mm aluminummagnesium alloy with CNC engraving Antique finish.



Solid brass with aged finish, Mounting with double side adhesive tape.



Satin bronze raised areas, bronze background, Matte texture and concealed mounting.

#### 橱窗展示系统制造施工









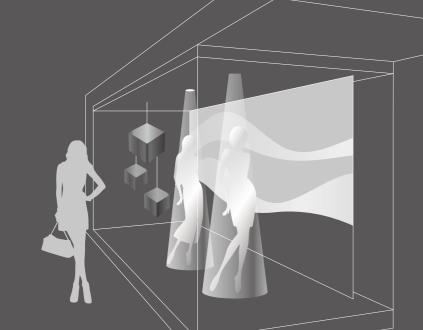






























CHAIN STORE sign



### PERFECT VISION

#### 创 造 视 觉 呈现完美

我们注意每个细节,做好每件事,严格的背 后,坚持的结果,亿角的团队每天都战战兢 兢的面对每个挑战,因为严格的纪律,不容 许分毫的错误,因为顾客的托付,不允许分 秒的延误,这是亿角人共同的标识。

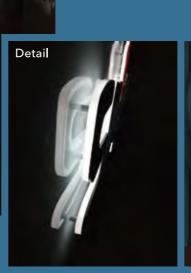














Detail

















**DECORATIVE** applications

## SOLAR POWER +LED SIGN



建议将易于操作的太阳能供电装置作为标识电源

We propose a system configuration easy to operate a sign power supply.

#### 核心特征 KEY FEATURES



#### 整体解决方案 Turnkey solution

一体化LED标识配件包括锂电池,控制器,其中LED标识与太阳能电池板为同一包装。 The all-in-one solar led sign include a lithium battery, controller, LED sign and solar panel inone neat package



#### "A"级生态绿色能源太阳能电池板 Grade "A" cells ECO GREEN ENERGY solar panels

精致外观以及高效性能。电池板上无裂缝或裂痕。电池背膜厚实,光滑且平整的TPT材料。 我们只为您提供优质太阳能电池板且拥有10年质保期及25年的使用寿命。

Perfect appearance and efficiency. No cracks, no breaks in the cells. Thick, smooth and flat TPT. We ensure you the best quality solar panels, with 10 years warranty and 25 years lifespan.



#### GEL型或锂电池 GEL or LITHIUM batteries

可免费维修,所用两款电池皆可抵御极寒或高温气候。相比酸性蓄电池要更加安全,无任何风险或者漏电。在充电时也不会有烟雾。

Maintenance free, they can resist very cold or hot temperatures. Much safer than Acid battery, there is no risk or leakage. No fumes when being recharged.



#### 智能控制器 Intelligent controller

控制器的所有功能(可调光功能、定时、智能供电模式、防过热功能等)。延长了LED的使用寿命及电池的工作时间且节能。

All the features and functions of our controllers (adjustable dimming functions 、time frame、 intelligent power mode、 overheat preventing function etc.) extend the LED service lifetime and the working time of the battery for a longer operation time and energy savings.

#### Solar Power System 太阳能供电系列

成品案例

System configuration example

#### 太阳能完全供电型 Fully Self-si

Fully Self-sufficient Power

#### 纯净型

安装在户外使太阳能板储存太阳能源形成电力,在必要的时候给LED供电。无需额外电力供给,是一款节能环保的装置。 Pure Type

Powered only by solar panel which illuminates the LEDs signs when necessary. This is an eco-friendly system which does not need any external electric source.

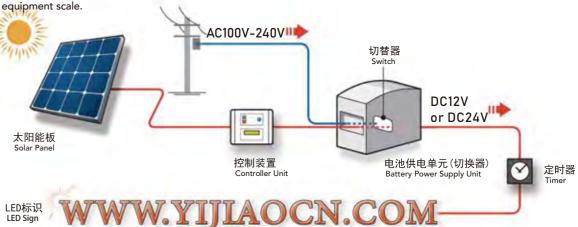


#### 稳定供电型 Stable Power Supply

#### 混合型

必要时,可从太阳能供电切换到电力供电,可长时间稳定的给LED标识供电,该设备尺寸可最小化。 Hybrid Type

It is possible to switch the electric power supply resources to the solar power or electric power supplied by the local electric company if necessary. This configuration is stable and effective for long term operation, and can minimize the equipment scale.



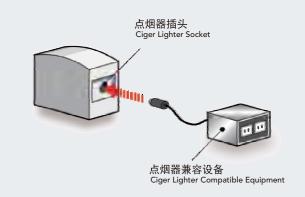
#### 另一种用法:

将预备的点烟器插头,兼容转换器或者USB充电插,连接到电池供电单元。在紧急时刻,它可用作电源给AC100-240V的兼容电器或者手机充电。

#### Another usage!

Cigarette lighter sockets, compatible inverters\* or USB chargers\*can be connected to the battery unit. It also can be used as an electric power supply for electric appliances compatible with AC 100V-240V or charging mobile equipment in time of emergency.

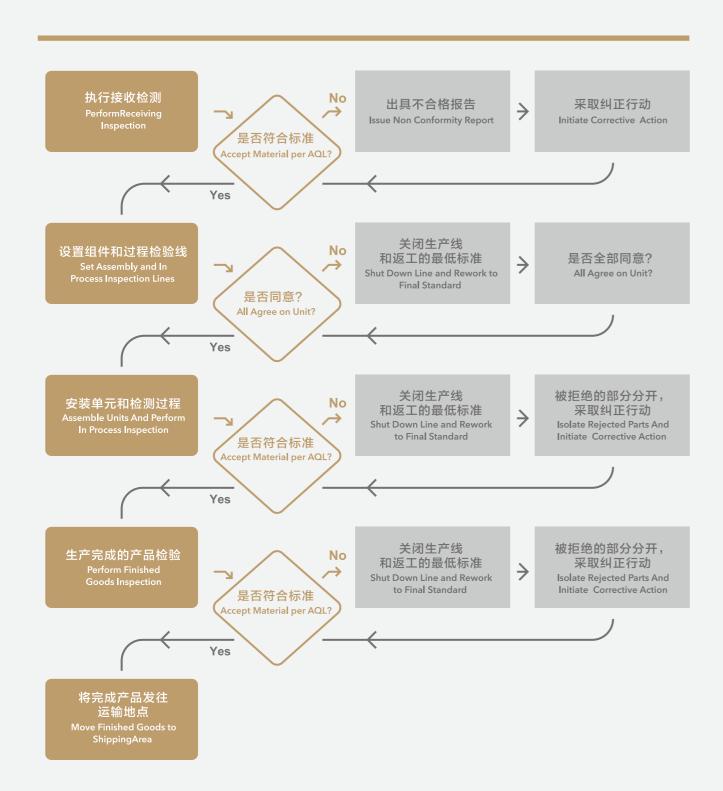
 $\star$ Compatible equipment such as inverters or USB chargers are not supplied.



#### **QUALITY ASSURANCE**



品质保证





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Factory Building 4, No.19, Xiwei Rd., Qiandeng Town, Kunshan, China. www.yijiaocn.com

#### 0

表面进行焊接,将边与面精准的

side/return with the face with precision

在喷漆完成后,放入烤箱烘烤,

Put the letters into drying room after

painted, to ensure the paint firmness

根据产品工艺工序,对工艺、数

Quality control to crafts, quantity, quality

量、品质进行质检确认

based on the process step

保证油漆牢固度

Welding the surfaces, weld the

焊在一起

接单

Take order

PRODUCTION

PROCESS 制作流程

下单前会制作工艺确认图纸,上 面会标注尺寸、工艺、特殊要求 等,在客户确认后开始下单制作 Preparing the drawing before start the production, the drawing with size, process and crafts, special requirement etc, will start the production after

PREPARE THE DRAWING FOR CONFIRMATION

#### 01 制作工艺确认图纸

confirmed by the customer



制作机器能够识别的文件,将产 品拆分,分发到各个部门进行同 时制作

Make the file which could be identified by the machine, and split the product, distribute to each department for production at the same time



根据文件,将需要雕刻的亚克力 、铝等切割出来

Cut the acrylic, aluminum etc. According



根据客户指定的贴膜型号和图案

,将画面精准的贴在字的表面、

将边与面之间的焊点打磨平整无 缝隙, 镜面进行打磨抛光

打磨、抛光

Sanding the welding spot between return and face to smooth and without gap, sanding and polishing the mirror effect finishing



根据图纸需求选择LED灯,合 理科学的排布,及接线保证字与 字的亮度均匀一致

Install the led according to the drawing, choose the suitable led and distribute reasonably, make sure the wiring between letters to have a even brightness

出货前将字摆放到1:1字稿上,

for the final verification, including

screws, transformer, etc, and take the

器等配件,拍照留档

photos for archive

进行最终确认,包括螺丝、变压

Put the letters on the 1:1 scale template,



LED点灯测试

LIGHTING TEST OF LE

LED组装完成后,进行可靠性 与稳定性测试

After LED being assembled, perform the reliability and stability test



根据文件,将需要切割的不锈钢 、亚克力等切割出来

Cut the stainless steel, acrylic etc. According to the file



根据文件,将需要开槽的边折出 来,将需要弧度的边弯出来

According to the file, fold the side part with slot, and bend the side part with



根据客户指定的色号将油漆均匀 喷涂在产品表面

Paint the letter carefully and evenly with the painting reference confirmed by



为了安装方便,会打印出和字· 样大小的图纸和产品一起出货

Easy installation, we provide the 1:1 scale template together with the letters

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on the letter shape and transportation way, to avoid any possible damage during the delivery



会根据字的形状和运输方式的不 同,来选择包装箱的包装方式, 减少运输过程中的破坏

Will choose the packing method based



出货 Shipping

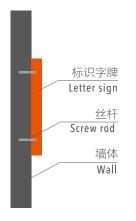
江苏省昆山干灯镇西纬路19号4#厂房

Tel 0512-57055166 Fax 0512-57055167 E-mail sales@yijiaochina.com

#### INSTRUCTION

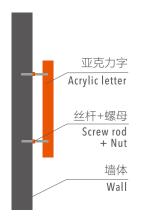
#### FOR INSTALLATION

#### -Mounting Options 安装方式



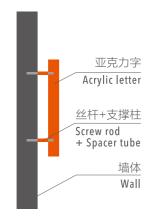
#### YJ-M1

适合安装在混凝土墙壁上 Suitable for concrete wall.



#### YJ-M4

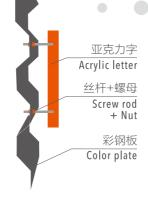
适合安装在混凝土墙壁上 Suitable for concrete wall.



#### YJ-M2

适合安装在混凝土墙壁上 支撑柱可控制字与墙壁间距离

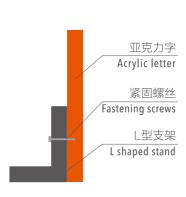
Suitable for concrete wall and spacer can control the distance.



#### YJ-M3

适合安装在彩钢板墙壁上正反面使用螺母将字固定

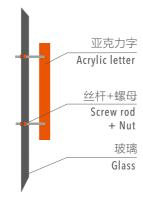
Suitable for color plate and fix nuts on double sides.



#### YJ-M5

适合安装在屋檐平台上 L 型对字起到好的支撑作用

Suitable for platform of eave. L shaped stand has good supporting effect.



#### YJ-M6

适合安装在玻璃上 正反面使用螺母将字固定

Suitable for glass and fix nuts on double sides.







- 1. 按照下图所示连接导线,根据实际情况决定主线的长度,主线的平方数请查询下表中对应数值。
- 2. 电线与电线之间连接请使用正规的接线端子,接 头处使用绝缘胶带包裹。
- 3. 所有电线在条件允许的情况下应隐藏起来。
- 4. 为了 LED 的最佳使用寿命,建议每 24 小时至少 关闭 15 分钟。
- 5. 为了达到充分散热,一般开关电源宜安装在空气 对流条件较好的位置,对于普通变压器应注意防 水。
- 6. 开关电源应接在发光字之间,而不是两头。

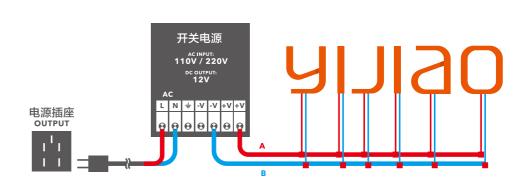
- Connecting the wires as above presentation, deciding the main wire length as reality.
   Please check the main wire square number as following table.
- 2. Connections between the wires with standard terminals, dealing the layup with insulated adhesive tape.
- 3. Under the conditions permitted, all the wires should be hidden.
- 4. Led should be switched off for 15 minutes at least in 24 hours, in order to maximize the use of it
- General power supply should be placed in a ventilated location for heat dissipation. The general transformer should be protected from water
- 6. Power supply should be connected between the luminous letters instead of the both ends.

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#### INSTRUCTION

#### FOR INSTALLATION

-Power Supply Connecting And Tips 安装说明 - 开关电源连接方式及注意事项



互数 Dawer	电线平方数与距离对应表 Distance in meters from the power source		
瓦数 Power	5 m	5-10m	10-20m
12W	1mm <sup>2</sup>	1.5mm <sup>2</sup>	2mm²
15W	1mm <sup>2</sup>	1.5mm <sup>2</sup>	2mm²
20W	1mm <sup>2</sup>	1.5mm <sup>2</sup>	2mm²
25W	1mm²	1.5mm <sup>2</sup>	2mm²
30W	1mm <sup>2</sup>	1.5mm <sup>2</sup>	2mm <sup>2</sup>
60W	1.5mm <sup>2</sup>	2mm <sup>2</sup>	2.5mm <sup>2</sup>
100W	1.5mm <sup>2</sup>	2mm²	2.5mm <sup>2</sup>
150W	2mm²	2mm <sup>2</sup>	2.5mm <sup>2</sup>

#### 我们对每一个项目都是有保障的





YIJIAO guarantees all of its products for life at least three years. We will refinish or repair for the defective products whatever appearance and structure are defective within one year when manufactured from factory.

每一个我们发出的标牌都有3年以上寿命质保,無論是出現 故障還是外表損壞,享有1年修复保固。



PMMA100%RECYCLABLE 亚克力 100% 可回收



Guarantee of a perfectly homogeneous light. 保证灯光均匀



Impermeability of our signs and transformers (IP65).

我们的标牌和变压器都可以是防水的(防水等级 IP65)



80% efficiency after 30,000H use. 在使用 30,000 小时后仍有 80% 的功效



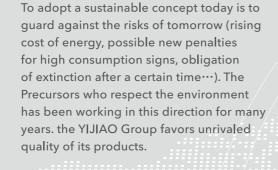
UL standard can be applied to the above products upon request. 我们可以按照UL标准制作产品。

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#### OUR GUARANTEES



今天采取可持续的观念来防止未来的一些风险(能耗增加,对高能耗的标牌进行新的处罚的规定的可能)对于尊重环境的先驱者已经朝这个方向努力很多年了,亿角追求团队产品的高质量。





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